

PTE

¹Josip Juraj Strossmayer University of Osijek, Faculty of Food Technology Osijek,
Franje Kuhača 20, 31000 Osijek, Croatia; *antun.jozinovic@ptfos.hr



The chocolate industry, like most other food industries, has a problem with solving the by-product utilisation. The main by-product of the chocolate industry is cocoa shell. It is very rich in fibres and other bioactive components that can be used for other purposes. In the last few years, the process that is increasingly used and tested to treat by-products is high voltage electrical discharge (HVED). HVED is performed between two electrodes submerged in water. Electrical breakdown is spreading from positively to negatively charged electrode, resulting in non-thermal processing of food.

Preparation of samples

- Cocoa shell was separated from fermented and roasted (135 °C, 55 min) cocoa beans;
- Treated in two concentrations of 1.5 and 3%;
- Control samples were mixed in water for 15, 30 and 45 min;
- HVED treatment was performed in same concentrations for the same time with frequencies of 40 and 80 Hz;
- After the treatment samples were dried (40 °C) and grinded.

- Determined according to gravimetric AOAC method 991.43;
- Insoluble dietary fibers were determined gravimetrically after filtration and soluble dietary fibers by precipitation from the obtained filtrate;

- Corrections for undigested proteins and ash were included.

- Determined by mixing of 2.5 g cocoa shell with 30 mL water;
- Mixing and centrifugation (3000 rpm for 15 min) of solutions;
- Supernatant was decanted and residue weighted.

- Determined by sieving 50 g of grinded cocoa shell with analytical sieve shaker (sieve sizes of 50, 71, 100, 125, 200 and 315 μm).

The reaction scheme illustrates the base-catalyzed polymerization of 2,4,6-trihydroxy-3,5-dimethylbenzoic acid (where R=H). The process begins with the monomer, which is deprotonated at the 2-position by hydroxide (OH^-) to form a phenoxide intermediate. This intermediate then reacts with another monomer at the 4-position, forming a dimer. The process repeats, leading to a linear polymer chain with ether linkages and a terminal phenoxide group.

Conclusions

- Insoluble and soluble dietary fibers content increased in treated samples, both in water and HVED treated cocoa shell (**Figure 1**). Insoluble fibers increased more significantly than soluble fibers. HVED generates reactive species which could induce reactions of condensation of catechins to condensed tannins (**Figure 2**) which are insoluble in water.
- Untreated sample had lowest WBC compared to water or HVED treated samples. Samples treated at a concentration of 1.5% had a higher WBC compared to samples treated at a concentration of 3% (**Figure 1**).
- All treatments had a significant effect on particle sizes of samples. Treated samples had higher percentage of particles larger than 315 μm , while untreated cocoa shell had largest percent of particles between 0 and 50 μm (**Figure 3**).

This work has been supported by Croatian Science Foundation under the project „Application of cocoa husk in production of chocolate and chocolate-like products” (UIP-2017-05-8709)

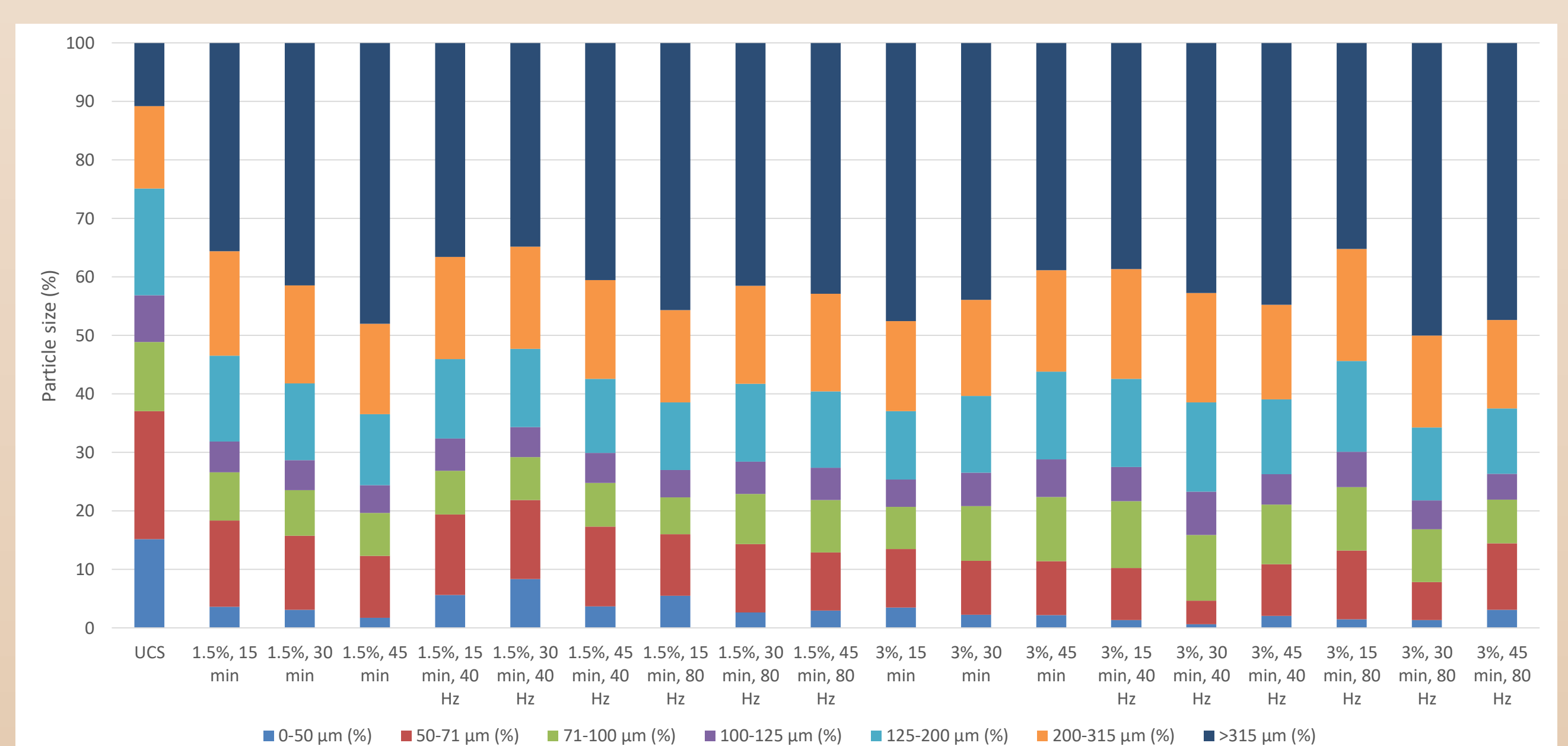


Figure 3 Particle size of grinded samples of untreated and treated cocoa shell