



Pro-vitamin A content of red palm oil emulsions formed with malted bambara groundnut, *Brachystegia eurycoma* (achi) and cowpea

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ABSTRACT

This research determined the effect of red palm oil emulsification with malts of *Brachystegia eurycoma*, bambara groundnut and cowpea on the pro-vitamin A content of the emulsions. Bambara groundnut, *B. eurycoma* ("achi") and cowpea seeds were processed by malting for 96 hours and oven dried at 50 °C before milling into flour. The malted flours were used to form emulsions with red palm oil. Pro-vitamin A contents of the emulsions were determined using standard methods and the results were as follows: *B. eurycoma* was in the range of 33.30 – 400.00 IU; bambara groundnut (66.67 – 333.33 IU) and cowpea (66.70 – 233.33). Emulsion stability tests indicated that the 72 and 96 hour malts gave stable emulsions after 3 hours. The emulsions obtained with the control, 72 and 96 hour malt were analyzed for anti-nutrient contents. Tannin ranged from 0.01 – 0.10 mg/100 g for achi, 0.03- 0.12 mg/100 g for bambara groundnut and 0.02 – 0.05 mg/100 g for cowpea malts, phytate was in the range of 0.03 – 1.09 mg/100 g for achi, 1.04 – 4.26 mg/100 g for bambara groundnut and 0.40 – 2.80 mg/100 g for cowpea. Malting of the achi seeds may have reduced the components that bind pro-vitamin A in the unmalted samples. Hence, malted achi is recommended for food fortification of plant based complementary foods to increase their pro-vitamin A content.

Introduction

Formation of emulsion with achi (*Brachystegia eurycoma*) and red palm oil used in the production of complementary food to increase its pro-vitamin A content resulted in 52.7% reduction of the pro-vitamin A content of red palm oil (Attaugwu and Uvere, 2017). This could be as a result of lipoxidase activity or the presence of chemical compounds in *B. eurycoma* that binds pro-vitamin A into a complex that cannot be quantified. Malting is known to reduce anti-nutrients in grains and pulses and could be a remedy to this problem (Osagie and Eka, 1998).

Complementary foods are foods other than breast milk introduced to an infant (6-12 months of age) to provide nutrients (Gibbs, 2010). Complementary feeding is needed in the diet of a child when breast milk is no

longer enough to meet the nutritional needs of the infant. This covers the age between 6-24 months and is a very vulnerable period. It is the time when malnutrition starts in many infants, contributing significantly to the high prevalence of malnutrition in children under five years of age worldwide (Shrimpton et al., 2001). At about 6 months of age, an infant is ready for other foods (Naylor and Morrow, 2001). Their digestive system is mature enough to digest the starch, protein, and fat in a non-milk diet. Hence, the food must contain about 110 g of protein, 202 to 548 kcal of energy, 5000 mg of calcium, 275 mg of iron, 125 mg of zinc and 5000 µg of vitamin A to complement breast milk (Lutter and Dewey, 2003). Infants who do not receive enough complementary foods are malnourished and stunted as a result of

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deficiency in energy, protein and micro-nutrients such as iron, zinc, iodine and vitamin A (Brown, 1991). Complementary foods are mostly produced from plant foods which include cereals such as wheat, rice, maize (Ikujelola and Adurotoye, 2014), legumes, such as soya beans, cowpea, bambara groundnut (Attaugwu et al., 2016), tubers, such as yam, cassava and potatoes (Ijarotimi and Keshinro, 2013). Cereals can be used individually or in combination with legumes to produce high energy protein formulations (FAO/WHO, 1994). Examples of cereal-legume formulations are maize and cowpea, and/or maize and bambara nut (Attaugwu et al., 2016). These complementary foods are produced using various house-hold technologies such as fermentation (Gernah et al., 2011; Wakil and Kazeem 2012; Ijarotimi and Keshinro 2013; Attaugwu et al., 2016), malting (Gernah et al., 2011; Ikujelola and Adurotoye, 2014; Attaugwu et al., 2016; Attaugwu and Uvere, 2017), toasting, sun drying or combination of these methods. However, these plant based complementary foods are low in the required nutrient density, because of the formation of insoluble complexes between nutrients (minerals, proteins and vitamins) and some antinutrients (Wakil and Kazeem, 2012). The method of processing (soaking, milling) may lead to further loss in nutrient, hence the problem of micro nutrient deficiency is still persisting.

Generally, infants are born with low vitamin A stores (Allen and Haskell, 2001) and are dependent on external sources, most importantly, breast milk. However, in settings where vitamin A deficiency and/or under nutrition is common, infants are likely to receive inadequate amounts of this vitamin from breast milk due to poor maternal nutritional status. In many countries, where vitamin A deficiency is a public health problem, vitamin A supplements are provided to children 6-59 months of age to reduce the risk of illness and death. A high dose of vitamin A should be given to children with measles, diarrhea, respiratory disease, chicken pox and other infections or who live in the vicinity of children with vitamin A deficiency. Reduction in the pro-vitamin A content could lead to vitamin deficiency and associated diseases/complications in infants if such blends are used in the fortification of complementary foods. Therefore, the consumption of fortified complementary diet is highly recommended, because the nutrient compositions of complementary foods in developing countries are inadequate (Ijarotimi and Keshinro, 2013), especially for iron, zinc, calcium, and vitamin A, which are difficult to meet from non-fortified complementary foods.

Fortification of these plant-based complementary foods with vitamin and mineral premix or animal

supplements, such as milk, make the food expensive for low income earners (Anon, 2012). The best alternative is to adopt food-to-food fortification. In an effort to increase the pro-vitamin A content of formulated complementary food by fortification of foods using an emulsion formed with red palm oil and *B. eurycoma*, the pro-vitamin A content reduced from 1724.12 µRE/kg to 615.350 µgRE/kg (Attaugwu and Uvere, 2017). This suggests that *B. eurycoma* may contain a compound whose presence reduces the vitamin A content of red palm oil. Malting may help to reduce some of the components in pulses, such as *B. Eurycoma*, which destroy or form complexes with pro-vitamin A in red palm oil (Anderson and Wolf, 1995). The use of such malted pulses in complementary food formulation may enhance the pro-vitamin A content and availability. Malting is known to reduce anti-nutrients in legumes. Hence, this present study was carried out to determine the effect of malting of *achi*, bambara groundnut and cowpea on the pro-vitamin A content and the stability of red palm oil emulsions formed with malts.

Materials and methods

Healthy mature seeds of bambara groundnut (*Voandzeia subterranea* Thouars), cowpea (*Vigna unguiculata*) and red palm oil were purchased from Ogige market, Nsukka, Nigeria, while *achi* (*Brachystegia eurycoma*) was purchased from Orie Urba market Nsukka.

Sample preliminary preparation

The maize, bambara groundnut and cowpea seeds were cleaned by winnowing and hand-sorting to remove non-viable (broken, insect-infested) seeds, stones, empty pods and other extraneous materials.

Sample processing

Malting of bambara groundnut, *B. eurycoma* and cowpea seeds

The pulses were malted by the 2-step wet-steep method described by Uvere et al. (2010). The root length was determined on a daily basis using a meter rule (Bhutta, 2006). The green malts were dried in a convection Gallenkamp oven (Model IH-150, Gallenkamp, UK) at 50 °C for 12 hours. After that the seeds were cleaned of sprouts and hulls by abrasion between the palms and winnowed. Malting loss was calculated and the cleaned malts milled into flour using a Bentall attrition mill (Model 200 L090, E. H. Bentall, UK) and sieved using a traditional nylon cloth

to obtain the malt flours. The flours were stored in polyethylene bags in a refrigerator at 4 °C.

Emulsion formulation

The emulsions were formulated using the malted flours, red palm oil and water in the ratio of 1:1:2 (w/v/v).

Analysis

Emulsion stability was determined using the method of Neto et al. (2001), with some modifications. The proximate composition of the samples was determined using the standard procedures of AOAC (2010). The crude protein content was calculated by multiplying the total nitrogen by the factor 6.25. The carbohydrate content was estimated by difference. The tannin content was estimated spectrophotometrically by the Folin-Denis method (Makkar et al., 1993). The phytate content was determined using the procedure described by Lolas and Markakas (1975). Oxalate was determined using the method of Oke (1969). The pro-vitamin A content of the samples was determined by the method of AOAC (2010).

Statistical analysis

Determinations were carried out in triplicate and the error reported as standard deviations from the mean. Mean values of data obtained were subjected to analysis of variance (ANOVA) and mean separation carried out using Duncan Multiple Range test. The Statistical Products for Service Solution (SPSS, version 20 computer software, was used to carry out the analysis. Significance was accepted at $p < 0.05$ according to Steel and Torrie (1980).

Results

Malting of achi, bambara groundnut and cowpea

The root length and malting loss of *achi* (*Brachystegia eurycoma*), bambara groundnut, and cowpea malts produced over 96 hours are shown in Figures 1 and 2. The results showed that the root length increased with germination time. The longest root length was observed on the fourth day of malting which suggests improved modification of the endosperm resulting from improved enzyme secretion and activities (Palmer and Bathgate, 1976), while on the first day it was the lowest.

The root length was higher in cowpea malt compared to bambara groundnut and *B. eurycoma* and may be responsible for the higher malting loss of cowpea malt

compared to bambara groundnut and *B. eurycoma* (Figure 2).

Proximate composition of the emulsions

The proximate composition of the red palm oil emulsions formed with malts of *B. eurycoma*, bambara groundnut and cowpea are presented in Table 1. The moisture content of the emulsions was in the range of 27.82 – 30.90% for *achi* malts, 36.20 – 37.99% for bambara groundnut malts and 30.50 – 35.73% for cowpea malts.

Samples Bb₇₂ and C₇₂ had the highest moisture content. This could be attributed to the slower utilization of sugar compared to its production by amylases. In sample B_{ec}, however, increased moisture content could be attributed to the inherent moisture content of *achi* 10.25% (Ikegwu et al., 2010), compared to 9.23% for Bambara nut (Olaleye et al., 2013) and 5.3% for cowpea (Mune et al., 2013). Among these three samples, Bb₇₂ had the highest moisture content, which implies that the amylolytic activity was the highest. The protein content of the emulsions increased from 8.23 – 9.91% for *achi* malts, 18.02 – 20.21% for bambara groundnut malts and 23.80 – 35.50% for cowpea malts. The highest values were found in B_{ec}, Bb₇₂ and C₉₆. This is because malting breaks down protein-tannin complexes (Nout and Ngoddy 1997) leading to increased protein content. It could also be a result of mobilization of storage nitrogen of the seeds to produce high quality protein to aid the development of the young plant. These findings are in agreement with the reports of Attaugwu and Uvere (2017), who reported a 12.6% and 8.0% increase in protein content of malted cowpea and bambara groundnut, respectively, Malleshi et al. (1989), who reported significant increases in the protein content of weaning foods from sprouted sorghum and cowpea seeds, Kavitha and Parimalavalli (2014); Gernah et al. (2011), who also reported significant increases in the protein content of malted maize. C₉₆ had the highest value, because malting had a higher effect on cowpea compared to *achi* and bambara groundnut. The fat contents of the emulsions ranged from 7.00 – 7.20% for *achi*, 7.10 – 8.95% for bambara groundnut and 4.35 – 5.00% for cowpea malts. B_{ec}, Bb_c and C₉₆ had the highest value for the malts. This could be attributed to the inherent fat in the samples as a result of palm oil emulsification. Bb_c had the highest value compared to others, because bambara-ground nut has high fat content.

The ash content of the emulsions ranged from 0.8 – 1.19% for *achi*, 0.10 – 1.52% for bambara groundnut and 0.60 – 3.02% for cowpea malts.

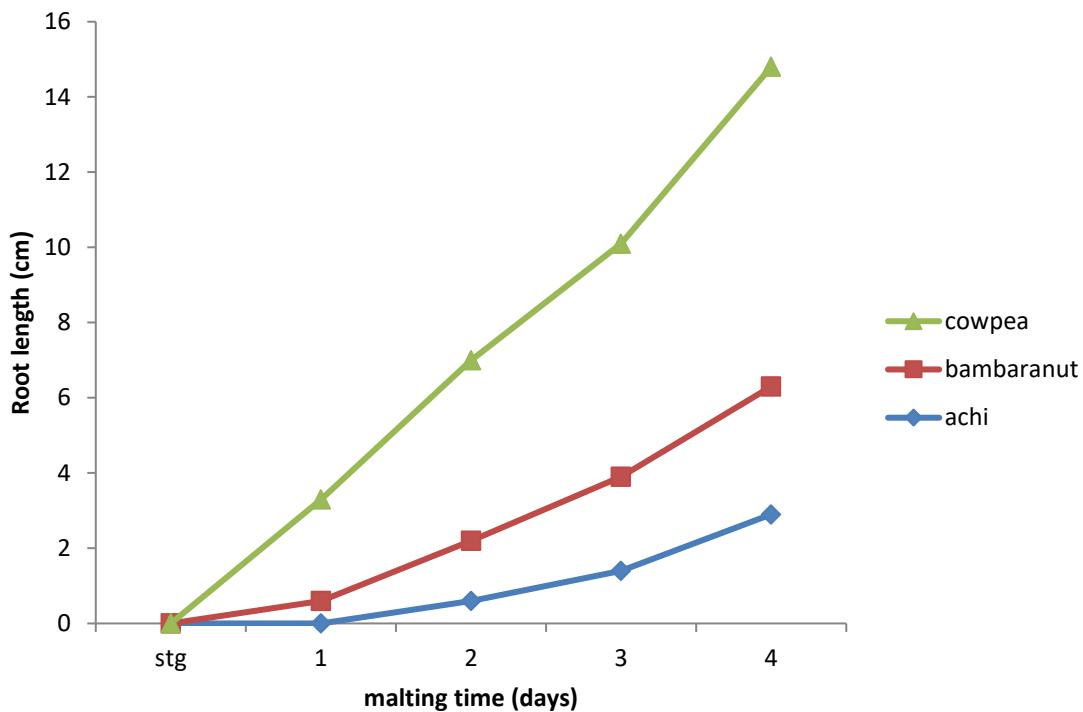


Figure 1. Time course variation of root length of *achi*, bambara groundnut and cowpea malts. out-of-steep grains (Stg)

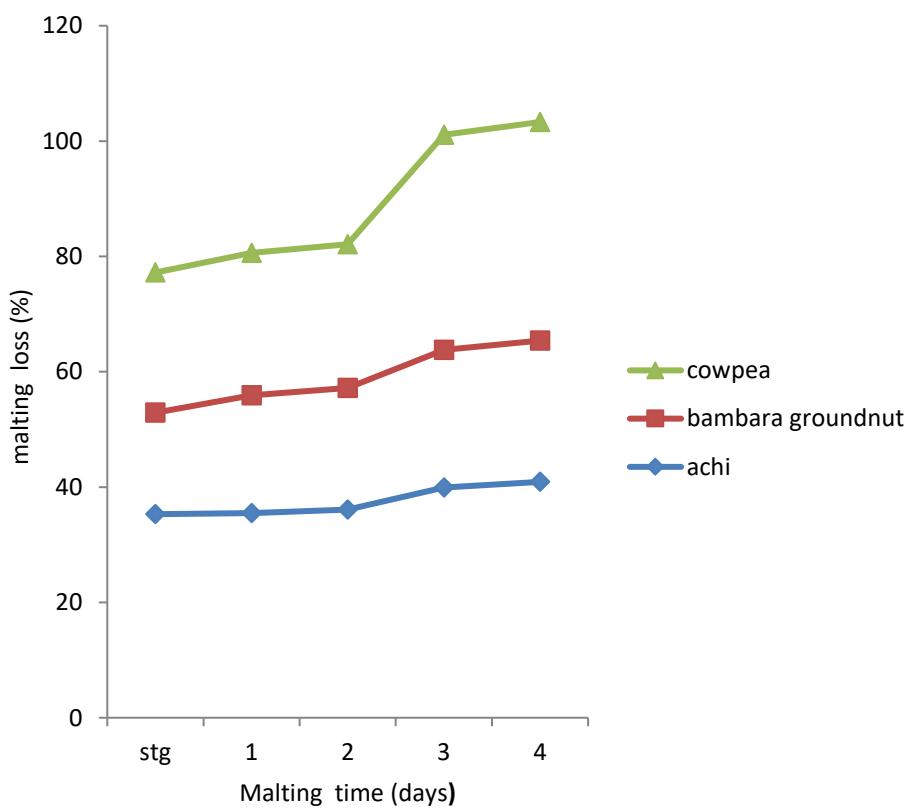


Figure 2. Time course variation of malting loss of *achi*, bambara groundnut and cowpea malts. out-of-steep grains (Stg)

Be_C , Bb_{72} and C_{96} had the highest ash content for the emulsions. This could be attributed to the migration of minerals from the bran to the endosperm of the grain during malting or due to the effect of malting on anti-nutrients leading to the release of bound minerals. Sokrab et al. (2012) has reported increases in both major and trace minerals during the germination of corn. The highest value was found in C_{96} and could be attributed to the highest malting loss by cowpea. Malting led to 16.56% and 16.31% increase in ash content of bambara groundnut and cowpea, respectively. A similar report of increase in ash content during malting has been reported by Gernah et al. (2011).

The crude fiber content of the emulsions ranged from 5.71 – 8.60% for *achi*, 1.91 – 3.21% for bambara groundnut and 1.20 – 2.93% for cowpea malts. The lowest values were found at Be_{96} , Bb_{72} and C_{96} . This could be as a result of malting as well as dehulling, which reduces the fiber content of the sample. The decrease may possibly have arisen from the action of hydrolytic enzymes present in the seeds and the mobilization of soluble nutrients into roots and shoots leading to the reduction of these nutrients. Similar results occurred in reports of Gernah et al. (2011); Kavitha and Parimalavalli (2014); Hahm et al. (2009). The carbohydrate content was calculated by difference and was in the range of 44.41 – 48.66% for *achi* malts, 30.76 – 34.16% for bambara groundnut malts and 21.02 – 34.00% for cowpea malts.

Pro-vitamin A contents of the red palm oil emulsions formed with the malted samples

The pro-vitamin A contents of the red palm oil emulsions formed with the malted samples are presented in Table 2. The pro-vitamin A contents of the emulsion increased from 33.30 to 400 μ g RE/kg for *achi* malts, 66.67 to 333.33 μ g RE/kg for bambara groundnut malts and 66.67 to 233.33 μ g RE/kg for cowpea malts. The highest values were seen in the 96 hour malts. As malting time increased, the anti-nutrients that chelates or destroys pro-vitamin A, are destroyed (Anderson and Wolf, 1995). A similar result of increase in pro-vitamin A content of bambara groundnut and cowpea due to malting has been reported by Attaugwu and Uvere (2017). The increase in pro-vitamin A content of the emulsions was the highest in the emulsion formulated with the 96 hour malt of *achi* (*Brachystegia eurycoma*), which had a pro-vitamin A content of 400.00 μ g RE/kg, compared with that of 96 hour bambara groundnut containing pro-vitamin A of 333.33 μ g RE/kg and 96 hour cowpea malts containing 233.33 μ g RE/kg of pro-vitamin A. The malting has greater effect on the

anti-nutrients of *B. eurycoma* compared to other samples.

Anti-nutrient compositions of the emulsions

The anti-nutrients compositions of the red palm oil emulsions formed with malts from *achi*, bambara groundnut and cowpea are presented in Table 3. The oxalate content decreased from 1.30 to 0.21 mg/100 g for *achi* malts, 2.90 to 0.34 mg/100 g for bambara groundnut malts and 1.60 to 0.40 mg/100 g for cowpea malts. This decrease in oxalate content of the samples could be attributed to leaching during steeping and reduction during the germination of the grains. The lowest value was found for Be_{96} (emulsion formed from 96 hour malt of *achi*), compared to Bb_{96} (emulsion formed from 96 hour malt of bambara groundnut) and C_{96} (emulsion formed from 96 hour malt of cowpea). The tannin contents of the emulsions decreased from 0.10 to 0.01 mg/100 g for *achi* malts, 0.12 to 0.03 mg/100 g for bambara groundnut malts and 0.05 to 0.02 mg/100 g for cowpea malts. This is also attributed to leaching and the activity of malt enzymes. Onyango et al. (2013) has reported a similar reduction in tannin content of red and white sorghum during malting. The phytate contents of the emulsions decreased from 1.09 to 0.03 mg/100 g for *achi* malts, 4.26 to 1.04 mg/100 g for bambara groundnut malt and 2.8 to 0.40 mg/100 g for cowpea malts. This is attributed to losses during steeping and modification during the germination of the grain which reduces the anti-nutrients content of grain (Sokrab et al., 2012). The lowest phytate content was found in Be_{96} , resulting in the higher effect of malting on Bb_{96} , compared to Bb_{96} and C_{96} .

Emulsion stability

The stability of the red palm oil emulsions formed with malts from *achi*, bambara groundnut and cowpea are presented in Table 4. The emulsion stability determined over 3 hours indicates that out-of-steep malts, 24 hour malts and 48 hour malts has varying emulsion layers, but at 72 hour and 96 hour malts, the emulsion layers appear stable after 3 hours storage at 30 °C. The results suggest that samples malted at 72 hour and 96 hour are stable, suggesting that malting resulted in the hydrolysis of oxalates, tannins and phytates-protein complexes to release proteins, which increased its capacity as emulsifiers. Proteins act as emulsifying agents, because of their amphoteric nature. Its molecules contain both hydrophilic (water-loving) and hydrophobic (water-hating) groups, which allow them to reduce the interfacial tension at the oil-water interface.

Table 1. Proximate composition (%) of the emulsions formed from the malts of bambara groundnut, *B. eurycoma* and cowpea

Proximate content (%)	Be _c	Be ₇₂	Be ₉₆	Bb _c	Bb ₇₂	Bb ₉₆	C _c	C ₇₂	C ₉₆
Ash	1.19 ^a ±0.10	0.90 ^{ab} ±0.20	0.80 ^b ±0.20	0.100 ^b ±0.10	1.49 ^a ±0.20	1.52 ^a ±0.20	0.60 ^c ±0.20	1.89 ^b ±0.10	3.02 ^a ±0.20
Moisture	30.39 ^a ±0.20	28.91 ^b ±0.10	27.82 ^c ±0.10	37.14 ^b ±0.20	37.99 ^a ±0.20	36.20 ^c ±0.10	34.30 ^b ±0.10	35.73 ^a ±0.20	30.50 ^c ±0.20
Crude fat	7.20 ^a ±0.20	7.00 ^a ±0.20	7.10 ^a ±0.10	8.95 ^a ±0.20	7.62 ^b ±0.10	7.01 ^c ±0.20	4.40 ^b ±0.20	4.35 ^b ±0.20	5.00 ^a ±0.2
Crude fibre	8.60 ^a ±0.20	6.20 ^b ±0.1	5.71 ^c ±0.20	2.80 ^b ±0.20	1.91 ^a ±0.1	3.12 ^a ±0.15	2.93 ^a ±0.05	2.10 ^b ±0.10	1.20 ^c ±0.20
Crude Protein	8.23 ^b ±0.10	9.63 ^a ±0.20	9.91 ^a ±0.20	19.60 ^b ±0.20	20.21 ^a ±0.20	18.02 ^b ±0.10	23.80 ^c ±0.10	34.91 ^b ±0.2	35.50 ^a ±0.20
Carbohydrate	44.41 ^c ±0.20	9.63 ^a ±0.20	48.66 ^a ±0.20	31.41 ^b ±0.20	30.78 ^c ±0.20	34.16 ^a ±0.20	34.00 ^a ±0.20	21.02 ^c ±0.20	24.78 ^b ±0.20

Results are the mean of triplicates, mean within a row with the same superscripts is not significantly different, Be_c= *Achi* control, Be₇₂= *Achi* malted for 72 hours, Be₉₆= *Achi* malted for 96 hours, Bb_c= bambara groundnut control, Bb₇₂= bambara groundnut malted for 72 hours, Bb₉₆= bambara groundnut malted for 96 hours, C_c cowpea control, C₇₂= cowpea malted for 72 hours, C₉₆= cowpea malted for 96 hours.

Table 2. Pro-vitamin A content (µg RE/kg) of red palm oil emulsions formed with the malted samples

Samples	Be	Bb	C
Malting time(hr)			
Control	33.30 ^c ±0.200	66.67 ^c ±0.200	66.67 ^c ±0.200
0	33.30 ^c ±0.200	66.67 ^c ±0.200	66.67 ^c ±0.200
24	100.00 ^d ±0.200	166.67 ^d ±0.200	100.00 ^d ±0.200
48	166.67 ^c ±0.200	200.00 ^c ±0.200	133.33 ^c ±0.200
72	266.67 ^b ±0.100	233.33 ^b ±0.100	166.67 ^b ±0.200
96	400.00 ^a ±0.200	333.33 ^a ±0.200	233.33 ^a ±0.100

Results are the mean of triplicates, means within a column with the same superscripts are not significantly different (at $p<0.05$). Control= unmalted samples Be = *achi*, Bb= bambara groundnut, C = cowpea, 0, 24, 48, 72 and 96 specifies different malting times

Table 3. Anti-nutrients contents (mg/100 g) of the formulated emulsions

Anti-nutrients (mg/100 g)			
Samples	Oxalate	Tannin	Phytate
Be _c	1.30 ^a ±0.20	0.10 ^a ±0.10	1.09 ^a ±0.20
Be ₇₂	0.50 ^b ±0.10	0.03 ^a ±0.10	0.07 ^b ±0.20
Be ₉₆	0.21 ^b ±0.20	0.01 ^a ±0.10	0.03 ^b ±0.20
Bb _c	2.90 ^a ±0.20	0.12 ^a ±0.10	4.26 ^a ±0.20
Bb ₇₂	1.10 ^b ±0.10	0.07 ^a ±0.20	2.05 ^b ±0.20
Bb ₉₆	0.34 ^c ±0.20	0.03 ^c ±0.10	1.04 ^c ±0.20
C _c	1.60 ^a ±0.20	0.05 ^a ±0.20	2.80 ^a ±0.20
C ₇₂	0.80 ^b ±0.20	0.02 ^a ±0.10	1.60 ^b ±0.20
C ₉₆	0.40 ^c ±0.20	0.0433 ^a ±1.53	0.40 ^c ±0.20

Results are the mean of triplicates, Be_c= *achi* control, Be₇₂= *achi* malted for 72 hour, Be₉₆= *achi* malted for 96 hour, Bb_c= bambara groundnut control, Bb₇₂= bambara groundnut malted for 72 hour, Bb₉₆= bambara groundnut malted for 96 hour, C_c cowpea control, C₇₂= cowpea malted for 72 hour, C₉₆= cowpea malted for 96 hour.

Table 4. Stability of emulsions formed from malts of bambara groundnut, *B. eurycoma* and cowpea with red palm oil and water

EMULSION STABILITY (hr)	TV	EL	TV	EL	TV	EL
Samples						
Bec	100	10	100	10	100	15
Be₀	100	5	100	7	100	10
Be₂₄	100	10	100	15	100	10
Be₄₈	100	10	100	5	100	10
Be₇₂	100	12	100	12	100	12
Be₉₆	100	10	100	10	100	10
Bb_c	100	6	100	6.5	100	8
Bb₀	100	10	100	12	100	15
Bb₂₄	100	5	100	7	100	10
Bb₄₈	100	15	100	10	100	15
Bb₇₂	100	15	100	15	100	15
Bb₉₆	100	10	100	10	100	10
C_c	100	5	100	12	100	15
C₀	100	5	100	10	100	12
C₂₄	100	5	100	5	100	9
C₄₈	100	10	100	12	100	15
C₇₂	100	10	100	10	100	10
C₉₆	100	12	100	12	100	12

* TV = Total volume of the emulsion, EL = Emulsion layer, Be_c= Achi control, Be₇₂= Achi malted for 72 hours, Be₉₆= Achi malted for 96 hours, Bb_c= bambara groundnut control, Bb₇₂= bambara groundnut malted for 72 hours, Bb₉₆= bambara groundnut malted for 96 hours, C_c= cowpea control, C₇₂= cowpea malted for 72 hours, C₉₆= cowpea malted for 96 hours

Conclusions

Emulsification of red palm oil with 96 hour malt of *achi* (*Brachystegia eurycoma*) led to the release of more vitamin A when compared to bambara groundnut and cowpea malt emulsions. The anti-nutrient compositions of the formulated emulsions decreased with malting time. The stability of the formulated emulsions was the highest with the malts of 72 hours and 96 hours. The best result was found to be in the emulsion formulated with 96 hour malt of *achi*. This implies that malting of the *achi* seeds may have reduced the components that bind pro-vitamin A in the unmalted samples. Hence, malted *achi* is recommended for food fortification of plant based complementary foods to increase their pro-vitamin A content.

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